

**1 Identification of the substance/preparation and of the company/undertaking**

Product name : Nitrogen 5.0 Grade  
Chemical formula : N<sub>2</sub>  
Use of substance : Laser Cutting  
Company : Dixons of Westerhope Ltd  
Newbiggin Lane  
Westerhope  
Newcastle upon Tyne  
NE5 1LX  
Emergency contact : 0191 271 0222

**2 Composition/information on ingredients**

| Components | EINECS/ELINCS | CAS       | Concentration | Class |
|------------|---------------|-----------|---------------|-------|
| Nitrogen   | 231-783-9     | 7727-37-9 | 99.999%       |       |

Concentration is nominal. For the exact product composition, please refer to Dixons of Westerhops Ltd. technical specifications

**3 Hazards identification**

Classification : R00 There are no known health hazards  
Emergency Overview : High pressure compressed gas  
High concentrations may cause asphyxiation

**4 First aid measures**

Inhalation : Remove victim to fresh air wearing self contained breathing apparatus. Keep victim warm and rested. Apply artificial respiration if breathing has stopped. In case of shortness of breath, give oxygen. Call a doctor.  
Ingestion : Ingestion is not considered a potential route of exposure

**5 Fire-fighting measures**

Extinguishing media : All known extinguishing media can be used.  
Specific hazards : Upon exposure to intense heat or flame, cylinder will vent rapidly or rupture violently. Product is non-flammable and does not support combustion. Move away from container and cool with water from a protected position. Keep containers and surroundings cool with water spray.  
Protective equipment : Wear self-contained breathing apparatus for fire fighting if necessary.

**6 Accidental release measures**

Personal precautions : Evacuate the area. Monitor oxygen level and ventilate the area. Unless atmosphere is safe, wear self contained breathing apparatus.  
Environmental precautions : Try to stop release. Prevent from further leakage if safe to do so. Do not discharge into low areas (e.g. basements)  
Clean up methods : Ventilate the area.

**7 Handling and storage**

Handling : Open valve slowly. Do not allow backfeed into the container. Do not remove safety labels. Always use with specified equipment fit for purpose  
Storage : Keep container in a well ventilated area. Store cylinder below 50°C

See reverse for further handling, usage and storage guidelines

**8 Exposure controls/personal protection**

Exposure limits : Wear eye protection to EN 166 when using gases. Wear leather safety gloves and safety shoes when handling cylinders  
Personal protection : Ensure adequate ventilation

**9 Physical and chemical properties**

Form : Compressed gas  
Colour : Colourless gas  
Odour : Odourless gas  
Molecular weight : 28 g/mol  
Vapour density : 0.97 (air - 1)  
Density : 0.0012 g/cm<sub>3</sub> at 21°C  
Specific volume : 0.8615 m<sub>3</sub>/kg at 21°C  
Boiling point : -196°C  
Water solubility : 0.02 g/l

**10 Stability and reactivity**

Chemical stability : Stable under normal conditions  
Hazardous decomposition products : None

**11 Toxicological information**

No known toxicological effects from this product

**12 Ecological information**

No known ecological effects from this product

**13 Disposal considerations**

Return cylinders to the supplier (used and unused)

**In case of emergency**  
**0191 271 0222**

## 14 Transport Information

Proper Shipping Name : Nitrogen Compressed

UN ID no. : UN1066

Labelling ADA : 2.2 : Non flammable, non toxic gas

ADR/RID hazard ID no. : 20

Labelling :



Further information : Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of potential hazards of the load and knows what to do in the event of an accident or an emergency.

### Before transporting gas cylinders

1. Ensure that cylinders are secured
2. Ensure cylinder valves are closed
3. Ensure cylinder shroud is secure
4. Ensure there is adequate ventilation

## 15 Regulatory information

Labelling according to EEC directive

Number in Annex I of Dir : Not included in Annex I. 67/548

## 16 Other information

Ensure all national and local regulations are observed.

R-phrases) Substance/preparation : R00 There are no known health hazards.

Components prepared by : Dixons of Westerhope Limited.

This safety data sheet has been established in accordance with the applicable European Directives and applies to all countries that have translated the Directives in their national laws.

### Disclaimer of Liability:

Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

**In case of emergency**  
**0191 271 0222**

## Additional storage, usage & handling advice

### Guidance for storing gas cylinders

- Store cylinders in a well-ventilated covered area, preferably outside on a level, well-drained surface. If this is not reasonably practicable, store in an adequately ventilated building or part of a building specifically reserved for this purpose
- Full and empty cylinders should be stored separately
- Cylinder stocks should be rotated so that the oldest cylinders are used first
- Cylinders should be stored vertically and securely fastened to prevent them from falling over
- Segregate cylinder by properties of gas  
Flammable  
Oxidising  
Inert etc.
- Ensure that gas cylinder valves are kept shut on empty cylinders
- Avoid storing gas cylinders so that they stand or lie in water - Oxygen must be stored away from oil or grease
- Protect gas cylinders from external heat sources that may adversely affect their mechanical integrity
- Gas cylinders containing flammable gas should not be stored in part of a building used for other purposes
- Do not store other products in a cylinder store, in particular flammable materials such as fuel, oil, paint or corrosive liquids
- Gas cylinders must be clearly marked to show what they contain and the hazards associated with their contents
- Store cylinders where they are not vulnerable to hazards caused by impact from vehicles such as fork-lift trucks
- Do not store LPG cylinders within three metres of other gas cylinders - The use of a firewall reduces the distance to 1.5 meters

There are specific requirements for certain products. Storage of cryogenic, liquefied (e.g. Propane) and heavier than air compressed gases should be sited with due regard to the dangers of gases collecting in low-lying areas such as drains, basements and ducts.

It is advisable to label your storage area with relevant hazard labels and colour code chart.

### Guidance for handling gas cylinders

- When required, wear suitable safety shoes and other personal protective equipment when handling gas cylinders
- Carry cylinders close to your body to reduce stress on your back
- Gas cylinders should not be raised or lowered on the forks of lift trucks unless precautions are taken to prevent them from falling
- It is advisable to use a trolley if moving several cylinders to reduce risk of injury
- Do not drop, roll or drag gas cylinders
- Do not attempt to lift cylinders if they are located in a position where you have to lean over or stretch to carry them, this can cause back strain
- Use the correct techniques for lifting heavy objects
- Ensure that the valve is protected by a shroud that has been designed to withstand impact if the cylinder is dropped
- Fit suitable protective caps and covers to cylinders, when necessary, before transporting. Caps and covers help prevent moisture and dirt from gathering in the valve of the cylinder, in addition to providing protection during transport

### Guidance for using gas cylinders

- Use gas cylinders in a vertical position, unless specifically designed to be used otherwise
- Always double check that the gas is the right one for the intended use
- Before connecting a gas cylinder to equipment, make sure that the regulator and pipework are suitable for the type of gas and pressure being used
- When not in use, disconnect regulators and hoses from cylinders whenever practicable
- Do not use gas cylinders for anything other than the transport and storage of gas

Only use cylinders filled by a reputable gas company who fills and tests cylinders regularly in accordance to regulations. Only ever return empty gas cylinders to the supplier from which they were purchased. Never attempt to fill a Hobbyweld cylinder from another gas cylinder.